



**KRISHNA**<sup>®</sup>

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 "STAR EXPORT HOUSE" Recognised by Govt. of India



**SPECIFICATION OF WHITE BACK (EXPORT QUALITY)**

1ST SEPTEMBER,2017

<b>PRODUCT</b>	: WHITE BACK (EXPORT QUALITY)
<b>GSM RANGE</b>	: 200 to 500 GSM
<b>(ON LINE COATED BOARD)</b>	: M/C Deckle 320 to 326 Cms.
	<p><b>APPLICATIONS</b></p> <p>HIGH VALUE CONSUMER PACKAGING          PHARMACEUTICAL CARTONS          CARTONS WITH BACK SIDE PRINTING</p> <p><b>RECOMMENDED FOR MULTI COLOUR PRINTING ON :</b></p> <ol style="list-style-type: none"> <li>1. LETTER PRESS</li> <li>2. OFF SET</li> <li>3. ROTO GRAVURE</li> </ol>

SUBSTANCE g/m <sup>2</sup>	STIFFNESS(Taber) gm.cm			CALIPER Micron	BULK cc/gm.	MOISTURE %	PARAMETERS	UNITS	VALUE
	T- 489								
T - 410	MD	CD	GM						
200	30	12	19	220	1.10	6.0	BRIGHTNESS		TOP 77 ± 1
220	38	16	25	244	1.11	6.0	T 452 om - 98	%	BOTTOM 74 ± 1
230	42	18	27	258	1.12	6.5	GLOSS at 75°	%	50 ± 5
250	60	25	39	280	1.12	6.5	T 480 om - 99		
270	80	31	50	302	1.12	6.5	SURFACE pH		6.0 - 6.5
285	90	35	56	328	1.15	6.5	T 529 om - 99		
300	100	40	63	345	1.15	7.0	COBB (MAX)	g/m <sup>2</sup>	
320	135	55	86	384	1.20	7.0	T 441 om - 98	TOP ± 10	35
330	140	56	89	396	1.20	7.0		BOTTOM ± 10	50
340	145	58	92	408	1.20	7.0	SOAT (Min)	Sec	700
350	150	60	95	420	1.20	7.0	PATRA		
360	170	70	109	432	1.20	7.0	BF (Min)	200 - 300	16
370	180	75	116	444	1.20	7.0	T 807 om - 99	310 & ABOVE	14
400	225	95	146	500	1.25	7.5			
450	320	135	208	562	1.25	8.0			
500	420	180	275	650	1.30	8.0			
Tolerance ± 3%	± 10%			± 5%	± 5%	± 1	SMOOTHNESS (Top Side) T - 535	ml/min	< 350 gsm 70 max > 350 gsm 80 max



MANUFACTURER OF FOLLOWING ITEMS

- ◆ Coated / Uncoated White Top Kraft Liner
- ◆ Coated Duplex Board
- ◆ Kraft Liner Board
- ◆ Test Liner Kraft
- ◆ Fluting Medium Paper
- ◆ Sack Kraft
- ◆ Carry Bag Kraft

