



ISO 9001:2008 Certified

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SPECIFICATION OF COATED DUPLEX BOARD GREY BACK (EXPORT QUALITY)

SUBSTANCE	STIFFNESS (TABER)	CALIPER	BULK	MOISTURE	PARAMETER	UNIT	VALUE
g/m^2	gm.cm	micron	Cc/gm	%	Brightness		
T-410	T-489	T-411		T-412	T-452	%	75 \pm 1
	MD CD GM						
200	32 15	228	1.14	6.0-6.2	GLOSS T 480	%	45 \pm 1
230	46 20	262	1.14	6.2-6.4	GLOSS T 480	%	45 \pm 1
250	70 30	285	1.14	6.3-6.5	SURFACE PH T 529	--	6.0-6.5
280	80 35	322	1.15	6.4-6.6	SURFACE PH T 529	--	6.0-6.5
300	90 38	345	1.15	6.5-6.7	Cobb (mx) T-441	g/m^2	TOP 40 TOP 60
320	110 45	368	1.15	6.7-6.9	Cobb (mx) T-441	g/m^2	TOP 40 TOP 60
350	145 58	402	1.15	6.9-7.1	SOAT (min) PATRA	Sec	400
370	160 65	425	1.15	7.1-7.3	SOAT (min) PATRA	Sec	400
400	190 80	460	1.15	7.3-7.5	Bf (min) T-807	--	200-300-15 310 & above 14
					Smoothness (Topside) T-535	ml/ml	60-250
TOLERANCE \pm 5%	\pm 10%	\pm 5%	\pm 5%				

**MANUFACTURER OF FOLLOWING ITEMS**

- ◆ Coated / Uncoated White Top Kraft Liner
- ◆ Coated Duplex Board
- ◆ Kraft Liner Board
- ◆ Test Liner Kraft
- ◆ Fluting Medium Paper
- ◆ Sack Kraft
- ◆ Carry Bag Kraft

